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Fixing my Boat's Engines (1978 Crusader 454)

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Mercruiser 7.4 MPI Rebuild and Upgrade - Part 17.4  
~~Bravo Fuel Pump Issue~~

~~Exposed~~ Mercruiser 7.4 MPI Rebuild and Upgrade - Part 2

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- The result

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Winterizing Engine How to  
Change the Distributor  
Assembly Unit in a 7.4L  
Mercruiser MPI *Mercruiser*  
*454. 7.4L motor Mercruiser*  
*7.4 MPI 454 Marine Engine*  
Big Block Chevy Rebuild  
Episode 1, The Teardown

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Update on Oil Pressure Issue  
- Mercruiser 7.4 Inboards  
Marine Chevy big block 454  
First Start Test Drive 1977  
Dodge Charger SE \$5,950  
Maple Motors #866 Mercury  
Racing 525hp start up, nice  
sound !

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6 Most Common Mercruiser  
Problems *454 Mercruiser water*  
*reversion as seen thru clear*  
*4\" tubes running outside*  
boat Waking up the

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Mercruiser 5.7 V8 260 after  
a long winter nap.

*Mercruiser Alpha One Gen I  
Water Pump Impeller*

*Replacement Mercruiser 5.7  
exhaust riser inspection*

*Baja 232 7.4 Mpi Exhaust  
Sound Big Block 1972*

*Chevrolet Chevelle SS*

*\$38,900.00 7.4 Liter Bravo  
454 Mercruiser Inboard*

*Engine Manifold And Riser*

*Install Mercury 330 HP 454*

**Engine Building Part 3:**

**Installing Crankshafts**

*Replacing Your Mercruiser*

*Marine Engine Sea Water Pump  
Impel*

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Remanufactured Mercruiser

Products 454 7.4L Mercruiser

**Mercruiser 330 (454 Chevy)**

**Water Intrusion How to do**

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**your Boats Oil Change.**

**Mercruiser Oil Change**

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Mercruiser 454 Manual

7.4L Gen VI Engine

Specifications Unit of  
Measurement In. (mm)

Displacement 454 CID (7.4L)

Bore 4.25 (108) Stroke 4.00  
(101.6) Compression Ratio

8.0:1 Heads Cast Iron (Oval

Port) Intake Manifold Cast

Iron Block Cast Iron (4 Bolt  
Main Bearing Caps) Rods

Forged Steel Pistons...

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MerCruiser | Category:  
Engine | Size: 1.54 MB Table  
of Contents. 2. Table of  
Contents. 5. Torque  
Specifications. 7. Special

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Tools. 7 ...

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Number 16 MARINE ENGINES GM  
V-8 454 CID (7.4L) / 502 CID  
(8.2L). Book 1 of 2 Sections  
1 thru 4 Printed in U.S.A..  
1996, Mercury Marine.  
90-823224--2 796 We could  
not possibly know of and  
advise the service trade of  
all conceivable procedures  
by which a service might be  
performed and of the  
possible hazards and/or  
results of each method. We  
have not undertaken any such  
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7.4L 454 Mercruiser Manual |  
Gasoline | Motor Oil

This manual is also suitable  
for: Mercruiser mcm 502 mag  
mpi, Mercruiser mie 454 mag  
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Workshop Service Repair  
Manual

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7.4 liter 454 gas engines.

Thanks in advance #25. Mary  
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2020 06:38) Looking for a  
manual for a 2009 inboard  
5.0 Mercury motor #24.

Bossert (Wednesday, 08 July  
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Gen II; 1993-1997 MerCruiser  
Repair Manual 4.3L V6;  
1993-1997 MerCruiser Repair  
Manual V8 (5.0L, 5.7L)  
1993-1997 MerCruiser Repair  
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MERCURY PARTS CAN ONLY BE SOLD AND SHIPPED TO ADDRESSES WITHIN THE UNITED STATES. Measuring in at 7.4 liters or 454 cubic inches, your Mercury MerCruiser inboard V8 is a big beast, there's no arguing with that. Being big doesn't mean it has to be brutal. If you maintain your MerCruiser 454 regularly, it should run as smooth as silk.

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Boats.net  
Mercury-MerCruiser GM V6 262  
CID 4.3L Marine Engines  
Service Manual Number 25  
Sections 1-3 Posted in  
Mercury MerCruiser Manuals  
More... 1993 1997 Mercury-  
MerCruiser GM V8 454 CID  
7.4L and 502 CID 8.2L Marine  
Engines Service Manual  
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This service manual details  
the maintenance, overhaul,  
troubleshooting and repair  
procedures for MerCruiser

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1998 1999 2000 2001 engines.  
This reference downloadable  
eBook is a handy guide for  
the service and repair of  
the MerCruiser engine and  
its components.

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MerCruiser GM 454/502 Engine  
Repair Manual 7.4/8.2 1998

...

Removal of Mercruiser  
7.4L/454 starter motor  
mounting bolt that has  
broken off into engine  
block; Installation of  
impeller in Mercruiser Bravo  
7.4L Seawater pump; Alinco  
DJ-X11 software on Windows  
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Production model years 1998  
1999 2000 2001. This  
invaluable technical manual  
includes needed instructions  
to maintain and service your  
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diagrams and manufacturers  
specifications.

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Mercury Mercruiser #23  
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Manual

Mercruiser Big Block V8

Inboard (....Read More)

Engines date back to the 482 Cu In motors offered in the late 1960's. Throughout the 1980's the 7.4L 454 Cu In Big Block V8 was the primary Big Block Inboard Marine Engine offered by Mercruiser. However after the 1990's rolled around the 8.2L 502 Cu In Big Block V8 was introduced.

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Parts Catalog | Mercruiser  
Big Block V8 Inboard Engines

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format) for MERCURY  
MERCUISER 7.4L 8.2L GM-V8 #  
16, Features detailed  
exploded views. This is the  
same manual that technicians  
use to fix your vehicles.

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MERCURY MERCUISER 7.4L  
Workshop Service Repair  
Manual  
Removal of Mercruiser  
7.4L/454 starter motor  
mounting bolt that has  
broken off into engine  
block; Installation of  
impeller in Mercruiser Bravo  
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