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TIG uses a non-consumable electrode whereas MIG user consumable electrode. In TIG welding zone is shielded by Helium. Various gas mixtures used in TIG are argon, Helium, argon-helium, Argon H2 & Argon CO2. TIG and MIG are used in automatic manufacturing, shipbuilding, aircraft and electrical engineering.

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What are the tools you will need to begin welding today? What is the right machine for you? In this article, we will provide these answers plus additional tips to get you started with confidence.

This manual covers in details the theory and practices of - Carpentry and Pattern Making Shop - Foundry Shop - Smithy and Forging Shop - Machine Shop - Welding Shop - Electrical and Electronic Shops - Sheet Metal Shops - Fitting Shop

Inherent problems were experienced in manual MIG welding Saturn DSV-4 fittings to domes. Repairs, especially at weld starts and tie-offs, were frequent and costly. In order to upgrade weld quality and to further automate Saturn S-IVB production, the automatic D.C. TIG process was implemented for fitting-to-dome welding. This program was established to generate D.C. TIG process data and to develop capability for production weldings of fittings to domes. Weld tests were performed both in the laboratory and in the production shop. These tests demonstrated that the D.C. TIG process eliminated many of the difficulties associated with Manual MIG welding of fittings to domes. (Author).

The purpose of this report is to summarize the present state of aluminum-welding technology. The major topics covered are: Basic metallurgy of various heat-treatable and non-heat-treatable alloy classes; welding processes used for joining aluminum with emphasis on newer processes and procedures which are considered important in defense metals industries; welding characteristics of various alloys; comparison of tensile properties, cracking tendencies, notch toughness, and stress-corrosion characteristics of various weldments; dissimilar metal welds; and causes of porosity and cracking of aluminum welds and the effect of porosity on weld strength. (Author).