

## Allison 250 Engine Manual

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~~Common maintenance events on the Allison 250 C20 ...~~

Allison adopted a reverse-airflow engine configuration for the Model 250: although air enters the intake/compression system in the conventional fashion, the compressed air leaving the centrifugal compressor diffuser is ported rearwards via two transfer pipes, which go around the outside of the turbine system, before the air is turned through 180 degrees at entry to the combustor.

~~Allison Model 250 - Wikipedia~~

Originally developed as the T63 to meet a US Army requirement for a 250 shp turboshaft, the Series I M250 has spawned an entire family of small turbine engines. A program of continuous development has resulted in today's range of Series II and Series IV engines, which power many of the world's most popular helicopters.

~~M250 turboshaft - Rolls Royce~~

The Allison 250-C18 is a 2-spool, reverse-flow, gas turbine engine with a 6-stage axial-flow, 1-stage centrifugal-flow, compressor section, and a 4-stage axial-flow turbine (2-stage gas producer, and 2-stage power turbine). The 250-C18 is rated at 317 shaft horsepower at 51,600 r.p.m., N1 (6,000 r.p.m. N2).

~~Allison 250 C18 Archives - This Day in Aviation~~

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